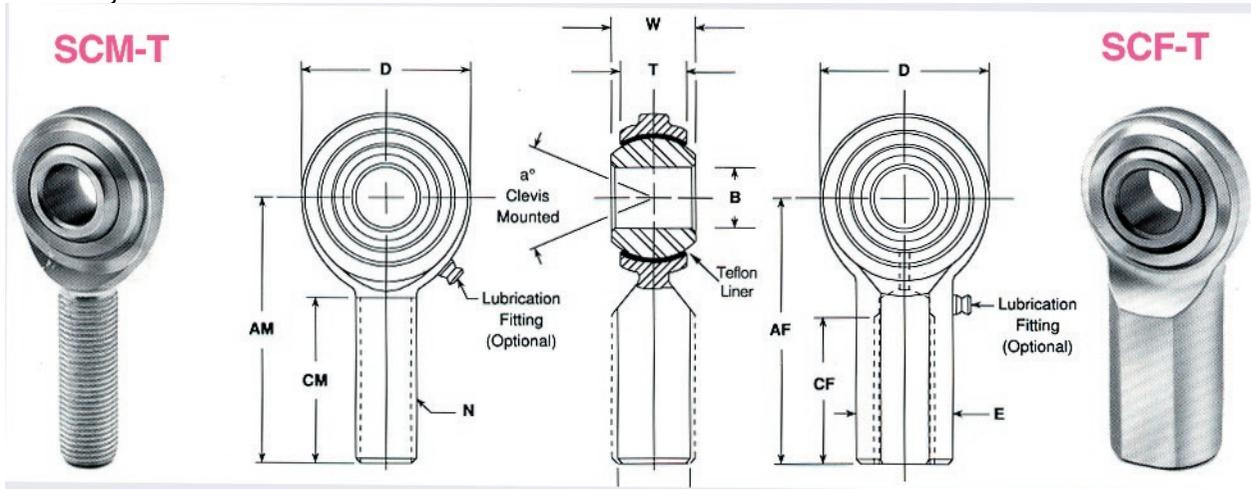


**SCM-T/SCF-T
STAINLESS STEEL, SELF LUBRICATING**



| | BORE X THD. SIZE | B DIA. | D DIA. | W WIDTH | T WIDTH | BALL DIA. | AM LGTH | AF LGTH | N THD. | CM LGTH | CF LGTH | E DIA. | E FLAT | a° MIS. ANG. | ULT. STATIC RADIAL LOAD | APPROX. WEIGHT |
|----------------|------------------|--------------------|----------|------------------|----------|-----------|----------|----------|----------------|------------------|------------------|----------|----------|--------------|-------------------------|----------------|
| PIBS P/N | REF. | +0.0025 -0.0005 | +/-0.010 | +0.000 -0.005 | +/-0.005 | REF. | +/-0.015 | +/-0.015 | UNF 3A - 2B | +0.062 -0.031 | +0.062 -0.031 | +/-0.010 | +/-0.010 | REF. | LBS. | LBS. |
| SCM 3T | | | | | | | | | | | | | | | 1,204 | 0.03 |
| SCF 3T | 3/16 X 10-32 | 0.1900 | 0.625 | 0.312 | 0.234 | 0.437 | 1.250 | 1.062 | 10-32 | 0.750 | 0.500 | 0.406 | 0.312 | 17 | 2,079 | 0.04 |
| SCM 4T | | | | | | | | | | | | | | | 2,212 | 0.04 |
| SCF 4T | 1/4 X 1/4-28 | 0.2500 | 0.750 | 0.375 | 0.250 | 0.500 | 1.562 | 1.312 | 1/4-28 | 1.000 | 0.625 | 0.468 | 0.375 | 21 | 3,208 | 0.05 |
| SCM 5T | | | | | | | | | | | | | | | 3,577 | 0.07 |
| SCF 5T | 5/16 X 5/16-24 | 0.3125 | 0.875 | 0.437 | 0.312 | 0.625 | 1.875 | 1.375 | 5/16-24 | 1.250 | 0.625 | 0.500 | 0.437 | 17 | 3,824 | 0.08 |
| SCM 6T | | | | | | | | | | | | | | | 5,068 | 0.11 |
| SCF 6T | 3/8 X 3/8-24 | 0.3750 | 1.000 | 0.500 | 0.359 | 0.719 | 1.938 | 1.625 | 3/8-24 | 1.250 | 0.750 | 0.687 | 0.562 | 19 | 5,087 | 0.13 |
| SCM 7T | | | | | | | | | | | | | | | 6,345 | 0.15 |
| SCF 7T | 7/16 X 7/16-20 | 0.4375 | 1.125 | 0.562 | 0.406 | 0.812 | 2.125 | 1.812 | 7/16-20 | 1.375 | 0.875 | 0.750 | 0.625 | 18 | 6,385 | 0.18 |
| SCM 8T | | | | | | | | | | | | | | | 8,338 | 0.24 |
| SCF 8T | 1/2 X 1/2-20 | 0.5000 | 1.312 | 0.625 | 0.453 | 0.937 | 2.438 | 2.125 | 1/2-20 | 1.500 | 1.000 | 0.875 | 0.750 | 17 | 9,096 | 0.29 |
| SCM 10T | | | | | | | | | | | | | | | | 0.36 |
| SCF 10T | 5/8 X 5/8-18 | 0.6250 | 1.500 | 0.750 | 0.484 | 1.125 | 2.625 | 2.500 | 5/8-18 | 1.625 | 1.250 | 1.000 | 0.875 | 22 | 9,713 | 0.43 |
| SCM 12T | | | | | | | | | | | | | | | | 0.57 |
| SCF 12T | 3/4 X 3/4-16 | 0.7500 | 1.750 | 0.875 | 0.593 | 1.312 | 2.875 | 2.875 | 3/4-16 | 1.750 | 1.375 | 1.125 | 1.000 | 18 | 14,207 | 0.65 |